

DRAWING AND PARTS LIST

Brush Card Assembly		
Model Number	Part No.	Qty
405ADC38/36	627275	1
405ADC38/12	627243	1
405ADC38/24	627275	1

Item	Part No.	Component Part No.	Description	Qty
1	625476		Screw - Brush Card	2
*2	638129		Ratchet Fastener	1
3	See Chart		Brush Card Ass'y	1
*4	607603		Conn. Rod Ass'y	1
*5	641169		Air Filter - Felt	1
6	620352-504		Motor End Cap Ass'y	1
7	625260		Screw - Mtr. End Cap	1
*8	623121		O-ring - Head	2
*9	625646		Screw - Head	1
10	660630-504		Head	4
*11	623537		O-ring - Valve Plate	1
12	662981		Valve Plate Assembly	1
*13		617250	Valve Restraint	1
*14		621102	Valve Flapper	1
*15		623615	O-ring - Flapper	1
*16		625307	Screw - Flapper	1
17		662150	Valve Plate	1
18	614430		Front Cover	1
19	625449		Screw - Front Cover	4
*20	633562		Gasket - Front Cover	1

Thomas

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920-457-4891

*Denotes parts included in Service Kit SK405DCMAJ

