

Chassis

120 Steering

GEAR

TAS 55, 65, 85

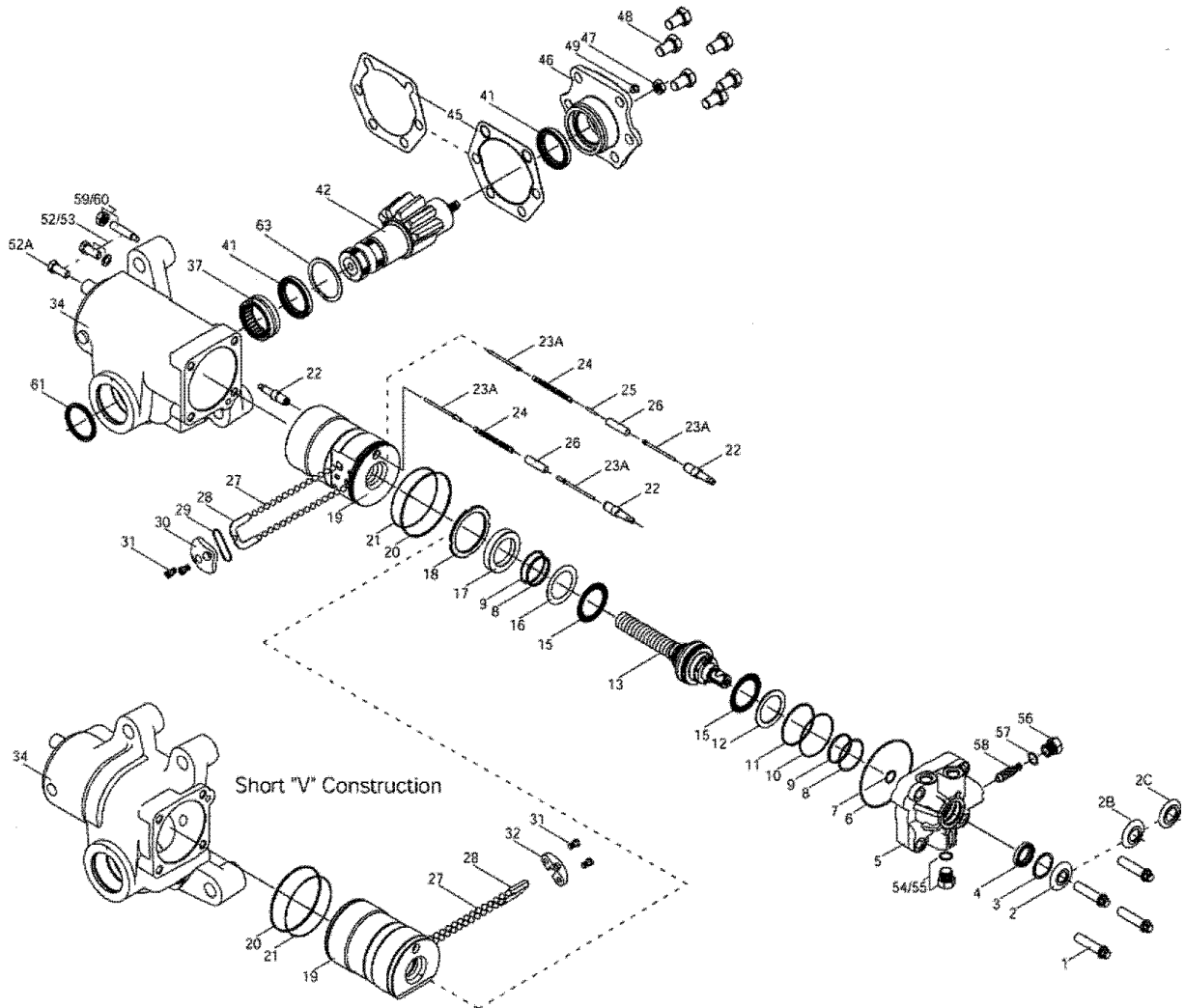
LINKAGE _____ 1

LEFT-HAND DRIVE _____ 2

With: FEATURE 40097-02 _____ 3

Models: AAFE, AARE, A3FE, A3RE, B4RE, BBCV, C1FE, C3FE, C4RE, CSFE, CSRE, Q4RE, QBRE, TCFE, TSFE, TCRE, WLWB, W4RE
 GEAR
 TAS 55, 65, 85

Key	PartNumber	Qty	Description	Comment
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Models: AAFE, AARE, A3FE, A3RE, B4RE, BBCV, C1FE, C3FE, C4RE, CSFE, CSRE, Q4RE, QBRE, TCFE, TSFE, TCRE, WLWB, W4RE
GEAR
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Key	PartNumber	Qty	Description	Comment
1	2120996		BOLT,1/2-13,TORX HEAD,HFB64 STRG GEAR	
2			DIRT AND WATER SEAL 13/16 IN SERR.	
2B			DIRT AND WATER SEAL 7/8 IN SERR.	
2C			DIRT AND WATER SEAL 1 IN SERR.	
3			RETAINING RING	
4			SEAL	INPUT SHAFT, HIGH TEMP
5			VALVE HOUSING	
6			SEAL RING	VALVE HOUSING
7			SEAL RING	VALVE HOUSING
8			SEAL RING	
9			O-RING	HIGH TEMPERATURE
10			SEAL RING	
11		12	O-RING	VALVE HOUSING, HIGH TEMPERATURE
12	4292629		RACE,BALL BEARING 1447622	THICK
13			INPUT SHAFT VALVE, WORM ASSEMBLY	
15	4292637		BEARING,ROLLER THRUST 1447622	
16	4292645		WASHER,THRUST,THIN,1447622	THIN
17	4292652		ADJUSTER,BEARING 1447622	
18			ADJUSTER LOCKNUT	
19			RACK PISTON	
20			TEFLON SEAL RING	
21			O-RING	
22			POPPET SEAT AND SELLVE ASSEMBLY	

Models: **AAFE, AARE, A3FE, A3RE, B4RE, BBCV, C1FE, C3FE, C4RE, CSFE, CSRE, Q4RE, QBRE, TCFE, TSFE, TCRE, WLWB, W4RE**
GEAR
TAS 55, 65, 85

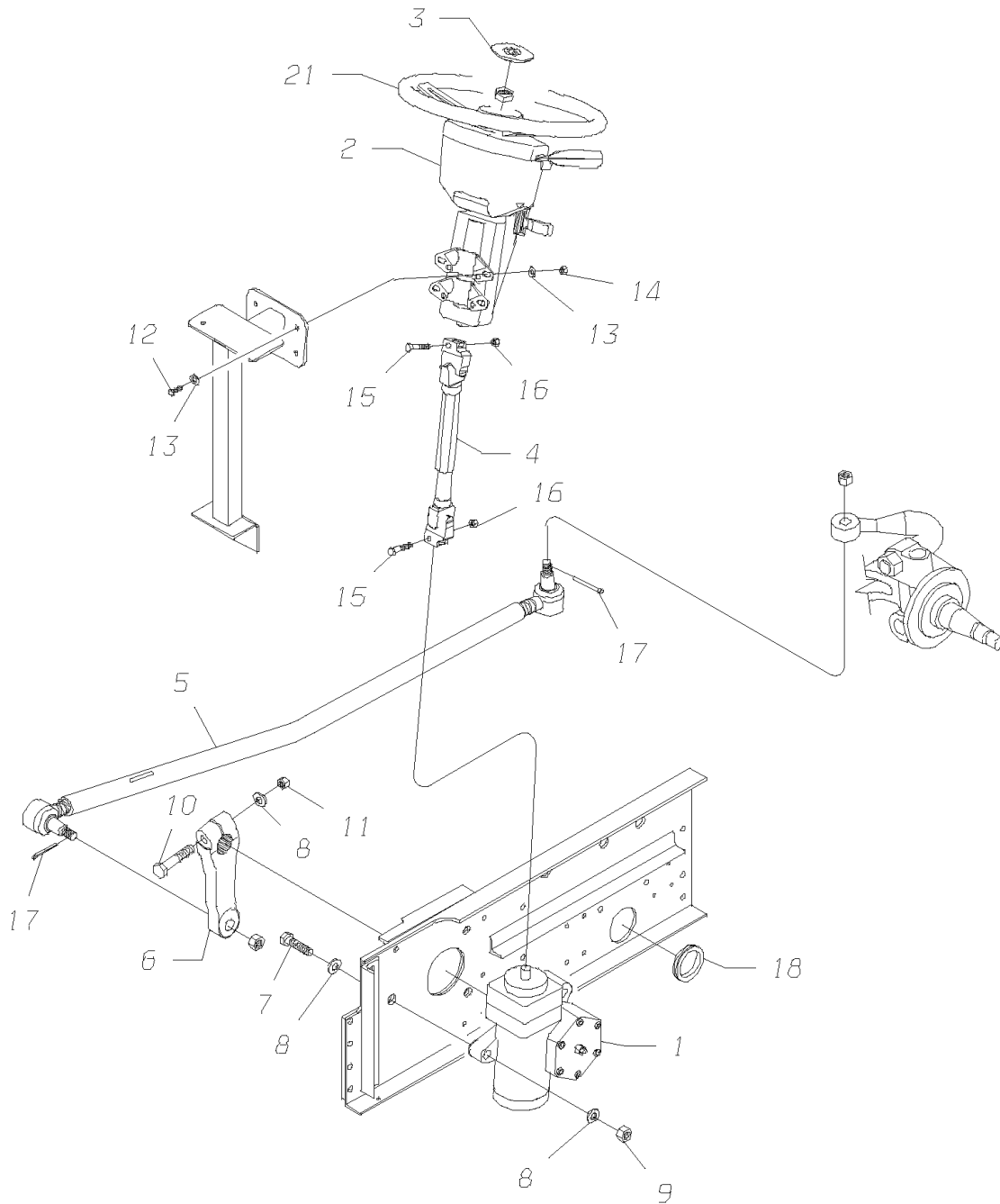
Key	PartNumber	Qty	Description	Comment
23	4292686		POPPET,1447622	TAS65 ONLY
24	4292694		SPRING POPPET 1447622	TAS55 AND 65 ONLY
26	4292710		TUBE,PUSH 1447622	TAS55 AND 65 ONLY
27			BALLS	
28			BALL RETURN GUIDE HALVES	
29			SEAT	CAP
30		31	BALL RETURN GUIDE CAP	
31			TORX SCREWS	2- CAP/STRAP
32			BALL RETURN GUIDE STRAP	
34			HOUSING	
35			GREASE FITTING	
37			ROLLER BEARING	
41	4292793		SEAL,OUTPUT 1447622	TAS65 ONLY
42			SECTOR SHAFT	
43	2595023		SCREW,ADJUSTING	SECTOR SHAFT
44	2596633		RETAINER	ADJUSTING SCREW
45			GASKET	SIDE COVER
46		47	SIDE COVER ASSEMBLY	
47	4292835		NUT,JAM 1447622	
48			SPECIAL BOLTS	SIDE COVER
49			VENT PLUG	SIDE COVERLER
50	4292801		SCREW,BLEED MANUAL 1447622	MANUAL
51			PLUG	AUTO BLEED

Models: AAFE, AARE, A3FE, A3RE, B4RE, BBCV, C1FE, C3FE, C4RE, CSFE, CSRE, Q4RE, QBRE, TCFE, TSFE, TCRE, WLWB, W4RE
GEAR
TAS 55, 65, 85

Key	PartNumber	Qty	Description	Comment
52			FIXED STOP SCREW	POPPET
52			FIXED STOP SCREW	POPPET-ALT
53			WASHER	STOP SCREW
54			AUXILIARY PORT PLUG	
55			O-RING	AUXILLARY PORT PLUG
56			RELIEF VALVE CAP	
57			O-RING	RELIEF VALVE
58			RELIEF VALVE	
59			SERVICE POPPET ADJUSTING SCREW	
60			SERVICE SEALING JAM NUT	
61			DIRT & WATER SEAL	TRUNNION
63	4292751		RING,RETAINING,1447622	TAS65 ONLY
NI	0065133		KIT,REPAIR,SEAL TAS55 STEERING GEAR	KIT CONTAINS THE FOLLOWING, KEY NUMBERS 2, 3, 4, 6, 7,8,9,10,11,18,20, 21,28,29,31,32,28, 29,41,45,49,55,57 APPLIES TO 0054672 STEERING GEAR
NI	4292181		KIT,REPAIR,SEAL & GASKET TAS65015 STG	KIT CONTAINS THE FOLLOWING, KEY NUMBERS 2, 3, 4, 6, 7,8,9,10,11,18,20, 21,28,29,31,32,28, 29,41,45,49,55,57, APPLIES TO THE FOLLOWING STEERING GEARS: 1447622, 1480284, 1631993, 1749423, 1970433, 1970441
NI	0049162		KIT, SEAL COMPLETE, TAS85 STEERING GEAR	KIT CONTAINS THE FOLLOWING, KEY NUMBERS 2, 3, 4, 6, 7,8,9,10,11,18,20,21,28,29,31,32 ,28,29,41,45,49,55,57, APPLIES TO THE FOLLOWING STEERING GEARS: 1928241, 1970458, 0023340

Models: C4RE
LINKAGE

Key	PartNumber	Qty	Description	Comment
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Models: C4RE
LINKAGE

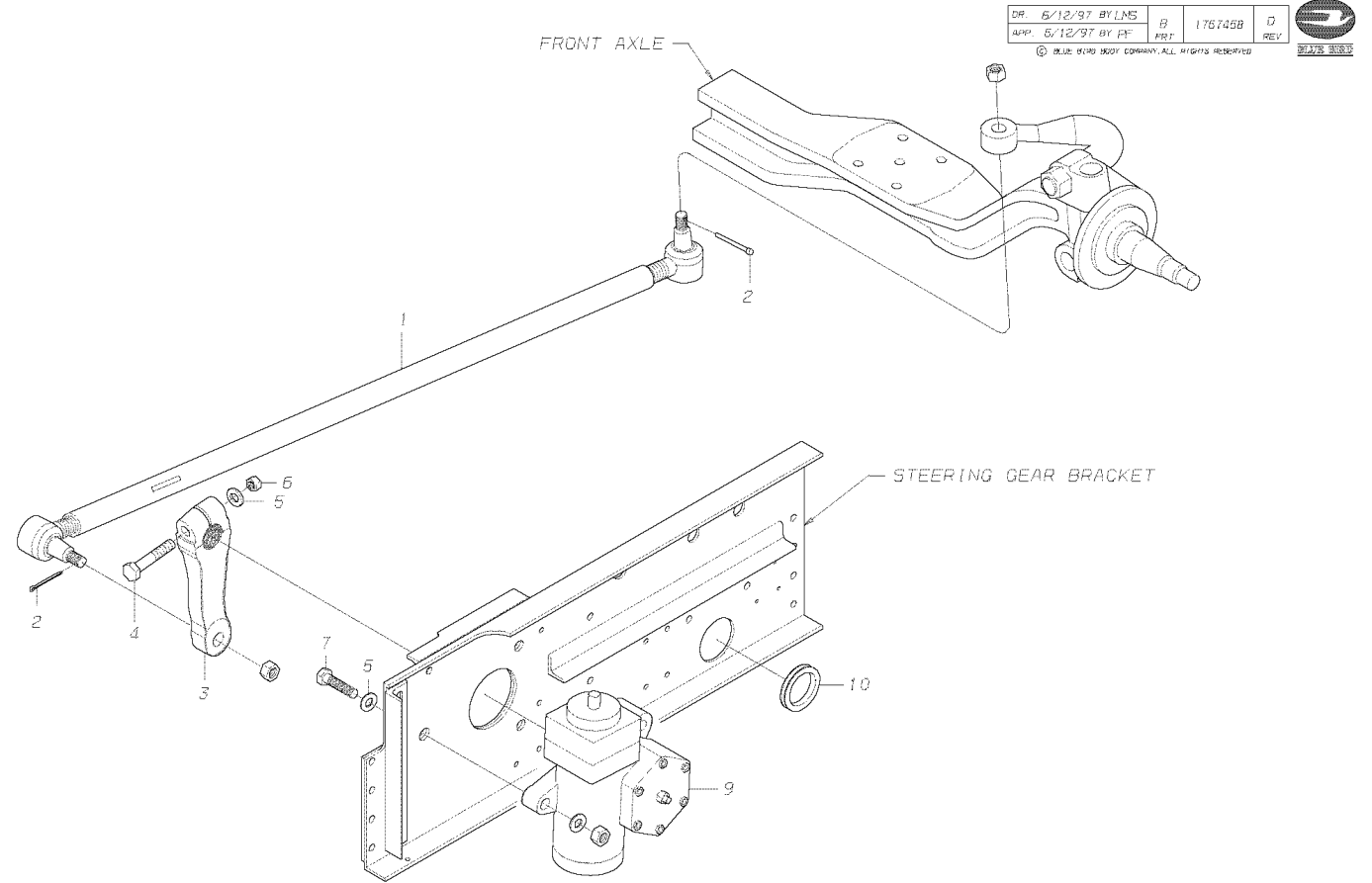
Key	PartNumber	Qty	Description	Comment
1	1749423		GEAR,POWER STEERING	
2	1948835		COLUMN ASSY,STEERING,TILT/TELESCOPING,	
NI	8312878		SWITCH,TURN SIGNAL,1970797 LESS	
NI	0049174		SHROUD,UPPER,STEERING COLUMN 1948835	
NI	0032743		SHROUD CAP,STEERING COLUMN,TRW	
3	1537620		BUTTON,HORN,BLUE BACKGROUND W/GOLD	
4	0003696		SHAFT ASSY,SLIP,STRG COLUMN TO STRG GR	
5	0026532		DRAG ROD ASSY,VERTICAL JOINT,63.32(NOT	
6	1708817		ARM,PITMAN,10.00 W/OFFSET,PURCHASED	
7	1749464	3	CAPSCREW,HEX HD,3/4-16 X 3,GR 8,YEL ZN	
8	0607036	7	WASHER,FLAT,13/16 X 1 3/8 X 7/64 ZP,HRD	
9	1483817	3	NUT,HEX HD,3/4-16,PRVLG TORQUE,GR8,YEL	
10	0870873		CAPSCREW,HEX HD,3/4-10 X 4,GR 8,YEL ZN	
11	0933879		NUT,HEX HD,3/4-10,PRVLG TORQ,GR8,CAD	
12	0559195	4	CAPSCREW,HEX HD,3/8-16 X 1,GR 8,YEL ZN	
13	1078922	8	WASHER,FLAT,3/8 X 7/8 X 5/64,YEL ZN DICH	
14	0839027	4	NUT,HEX HD,3/8-16,GR G,SM FLG LK,YEL	
15	1916980	2	CAPSCREW,HEX HD,7/16-14 X 1 3/4,GR8,	
16	0997080	2	NUT,HEX HD,7/16-14,LOCKING,GR 8,CADMIUM	
17	1420744	2	PIN,COTTER,5/32 DIA X 1 1/2 LONG	
18	1576388		GROMMET,MOLDED STRIP,.320 X 12.75 LONG	
20	1422195		SEALANT,LOCTITE,THREADLOCKER 242, BLUE	
21	0004892		STEERING WHEEL ASSY,BLK,18"" ,W/1""	

Models: C4RE
LINKAGE

Key	PartNumber	Qty	Description	Comment
NI	0020773		RING,CONTACT,HORN/TURN SIGNAL CANCEL	

Models: A3RE, C4RE, CSRE, QBRE
LINKAGE
LEFT-HAND DRIVE
With: FEATURE 40097-02

Key	PartNumber	Qty	Description	Comment
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Models: A3RE, C4RE, CSRE, QBRE
LINKAGE
LEFT-HAND DRIVE
With: FEATURE 40097-02

Key	PartNumber	Qty	Description	Comment
1	1843119		DRAG ROD ASSY,VERT JOINT,63.32	A3RE ONLY, ENDING WITH CSN 03-03-02
1	0026532		DRAG ROD ASSY,VERTICAL JOINT,63.32(NOT	A3RE, C4RE BEGIN WITH CSN 03-04-02
1	1708809		DRAG ROD ASSY,VERT JOINT,60.20 IN,PUR,	
	1358860		DRAG ROD,TUBE,VERTICAL JOINT,53.50,PNT	PART OF ITEM 1
	4316261		TIE ROD END,LH,L24SV8107B12"	PART OF ITEM 1
	4316279		TIE ROD END,RH,L24SV8110D12"	PART OF ITEM 1
2	1420744	2	PIN,COTTER,5/32 DIA X 1 1/2 LONG	
3	1708817		ARM,PITMAN,10.00 W/OFFSET,PURCHASED	
4	0870873	4	CAPSCREW,HEX HD,3/4-10 X 4,GR 8,YEL ZN	
5	0607036	7	WASHER,FLAT,13/16 X 1 3/8 X 7/64 ZP,HRD	
6	0933879	8	NUT,HEX HD,3/4-10,PRVLG TORQ,GR8,CAD	
7	1749464	3	CAPSCREW,HEX HD,3/4-16 X 3,GR 8,YEL ZN	
8	1483817	3	NUT,HEX HD,3/4-16,PRVLG TORQUE,GR8,YEL	
9	1749423		GEAR,POWER STEERING	
10	1576388	AR	GROMMET,MOLDED STRIP,.320 X 12.75 LONG	
11	0969816	AR	SEALANT,LOCTITE,THREADLOCKER,271	