

**Chassis**

**120 Steering**

COLUMN

\_\_\_\_\_ 1  
DIRECTIONAL SWITCH

\_\_\_\_\_ 2  
EXTERNAL COMPONENTS

\_\_\_\_\_ 3  
INTERNAL COMPONENTS


\_\_\_\_\_ 4  
GEAR  
TAS 65

\_\_\_\_\_ 5  
LINKAGE

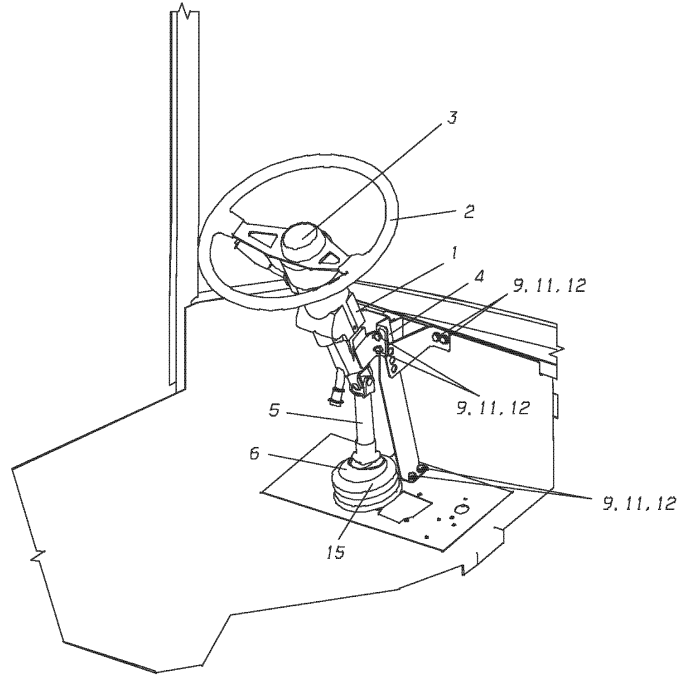
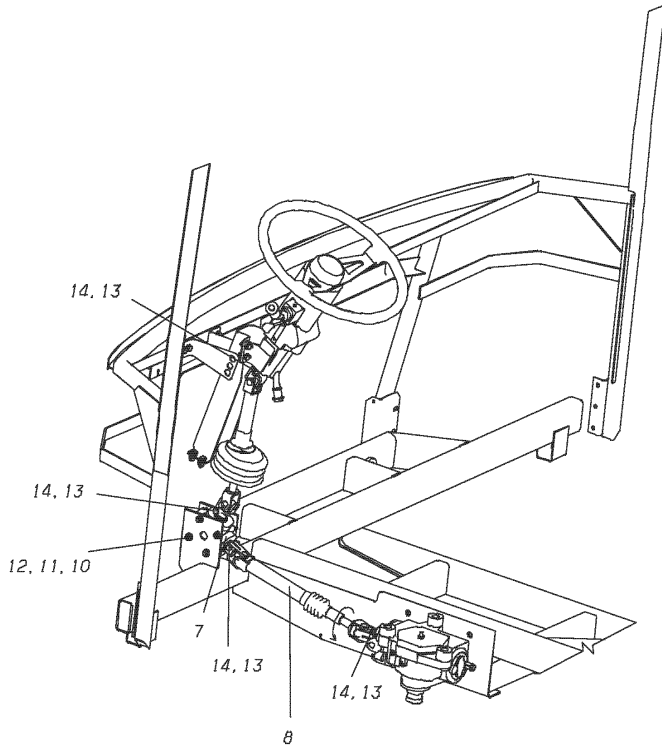
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**Models:** L4RE  
COLUMN

Key	PartNumber	Qty	Description	Comment
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DR. 04/22/02	BY TFM	4756867	A	
APP.	BY	FBI	REV	

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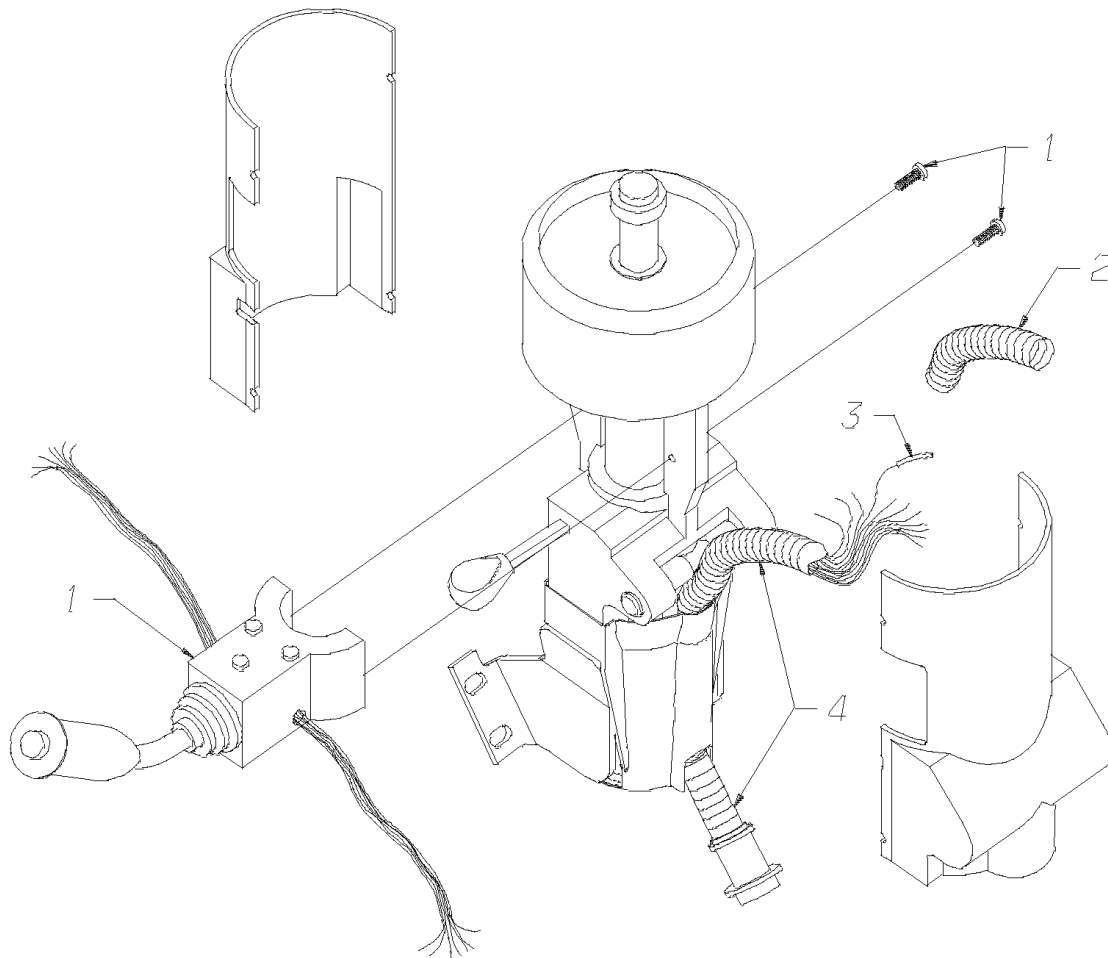


Models: **L4RE  
COLUMN**

Key	PartNumber	Qty	Description	Comment
1	4760478		COLUMN STRG DOUGLAS DA-929 (WITH	<i>WITH STOPS</i>
2	4760236		WHEEL ASSY STEERING 18IN BLACK	
3	1537620		BUTTON,HORN,BLUE BACKGROUND W/GOLD	<i>BLUE BACKGROUND GOLD EMBLEM</i>
4	4759114		BRACKET ASSY STEERING COLUMN SUPPORT	
5	4755871		STEERING SLIPSHAFT COLUMN TO MITER BOX	
6	1300581		BOOT,RUBBER,STEERING COLUMN	
7	1928266		GEAR BOX,TRANSFER,STEERING,90DEG,1:1R,	
8	4755870		STEERING SLIPSHAFT MITER BOX TO STG GEAR	
9	0882803	12	CAPSCREW,HEX HD,3/8-16,X,1,,GR5,YELDICH	
10	1928290	4	CAPSCREW,HEX HD,3/8-16 X 4,GR8,YEL ZN	
11	0826297	16	NUT,HEX HD,3/8-16 LOCK,YEL ZN DICH	
12	1107085	28	WASHER,FLAT,13/32 X 13/16 X 3/32,HDN,BLK	
13	1916980	4	CAPSCREW,HEX HD,7/16-14 X 1 3/4,GR8,	
14	0997080	4	NUT,HEX HD,7/16-14,LOCKING,GR 8,CADMIUM	
15	1143676	4	SCREW,10-16 X 3/4, AB,PH1,PAN HD,BLK ZN,	
NI	4761732		CLAMP,RING,RUBBER BOOT,STEERING COLUMN	

Models: L4RE  
COLUMN  
DIRECTIONAL SWITCH

Key	PartNumber	Qty	Description	Comment
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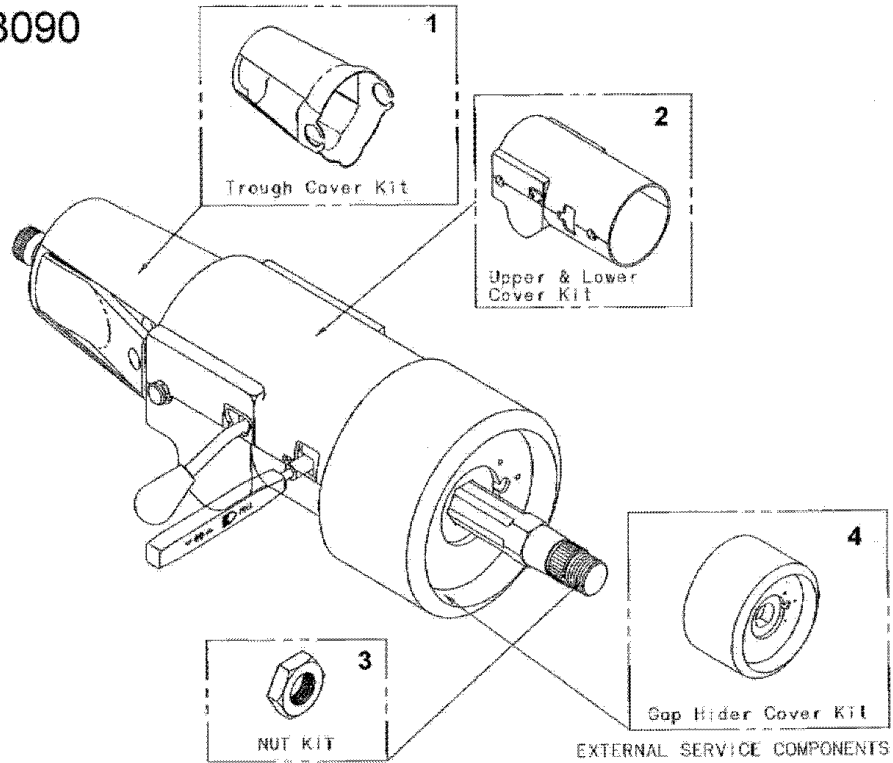
**Models:** L4RE  
COLUMN  
DIRECTIONAL SWITCH

Key	PartNumber	Qty	Description	Comment
1	1399195		SWITCH,DIRECTIONAL,SELF CANCEL,E-003-009	
2	2272870	AR	LOOM,CORRUGATED,BLACK,NYLON,1/2ID,SS	
3	0009737	AR	TUBING,HEAT SHRINK,SEALING,1/8,BK	
4	0049569		HARNESS,WRG,STEERING COLUMN,MULTIPLEX,	

Models: B4RE, H4RE, L4RE, M4RE, Q4RE, W4RE  
**COLUMN**  
**EXTERNAL COMPONENTS**

Key	PartNumber	Qty	Description	Comment
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0053090



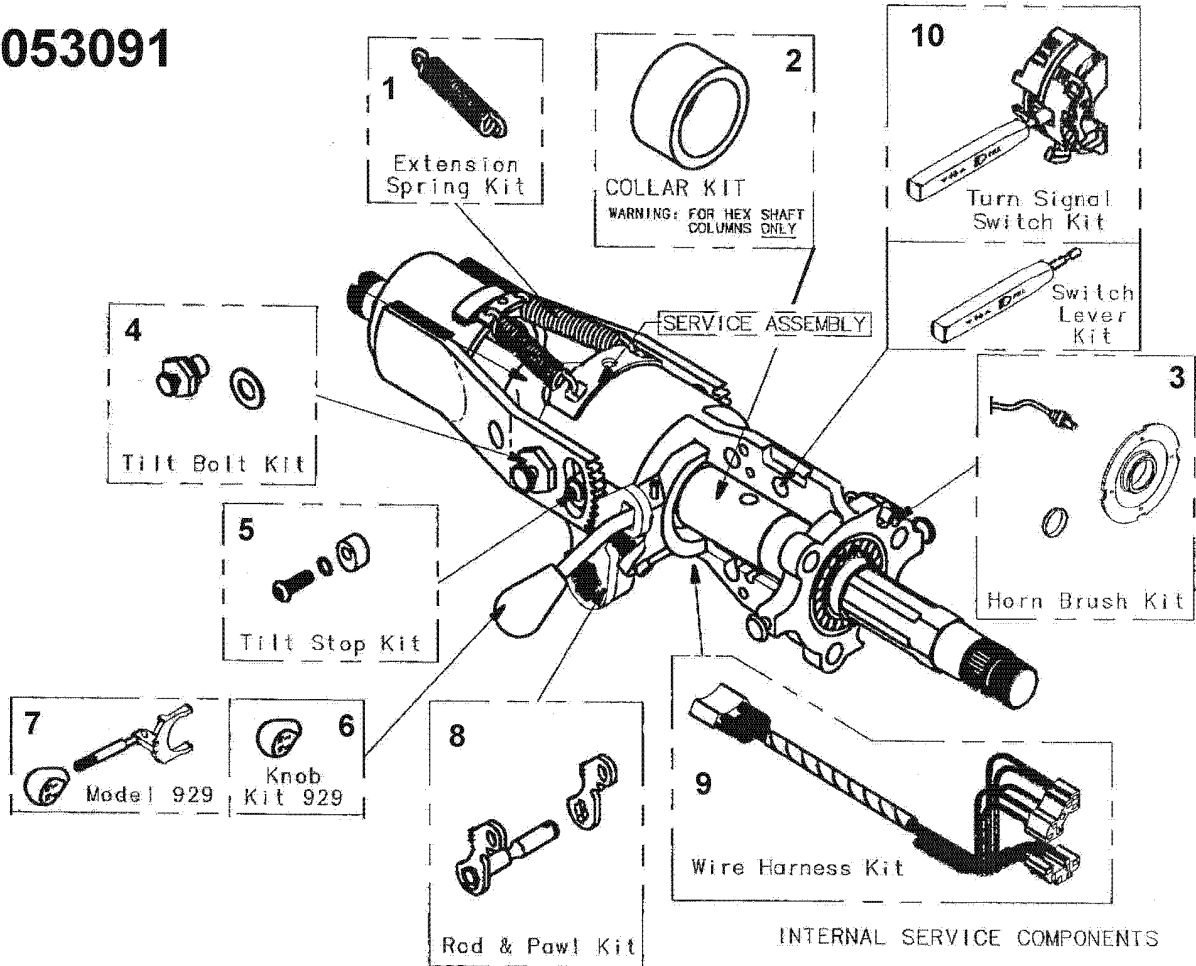
**Models: B4RE, H4RE, L4RE, M4RE, Q4RE, W4RE  
COLUMN  
EXTERNAL COMPONENTS**

Key	PartNumber	Qty	Description	Comment
1	0053125		KIT, TROUGH COVER, STEERING COLUMN DA	
2	0053126		KIT,COVER,UPR & LWR,STEERING COLUMN DA	
3			NUT	
4	0053127		KIT,GAP HINDER COVER,STEERING COLUMN,	
NI	0053136		KIT,BRACKET-SERVICE,STEERING COLUMN, DA	

Models: B4RE, H4RE, L4RE, M4RE, Q4RE, W4RE  
**COLUMN**  
**INTERNAL COMPONENTS**

Key	PartNumber	Qty	Description	Comment
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0053091



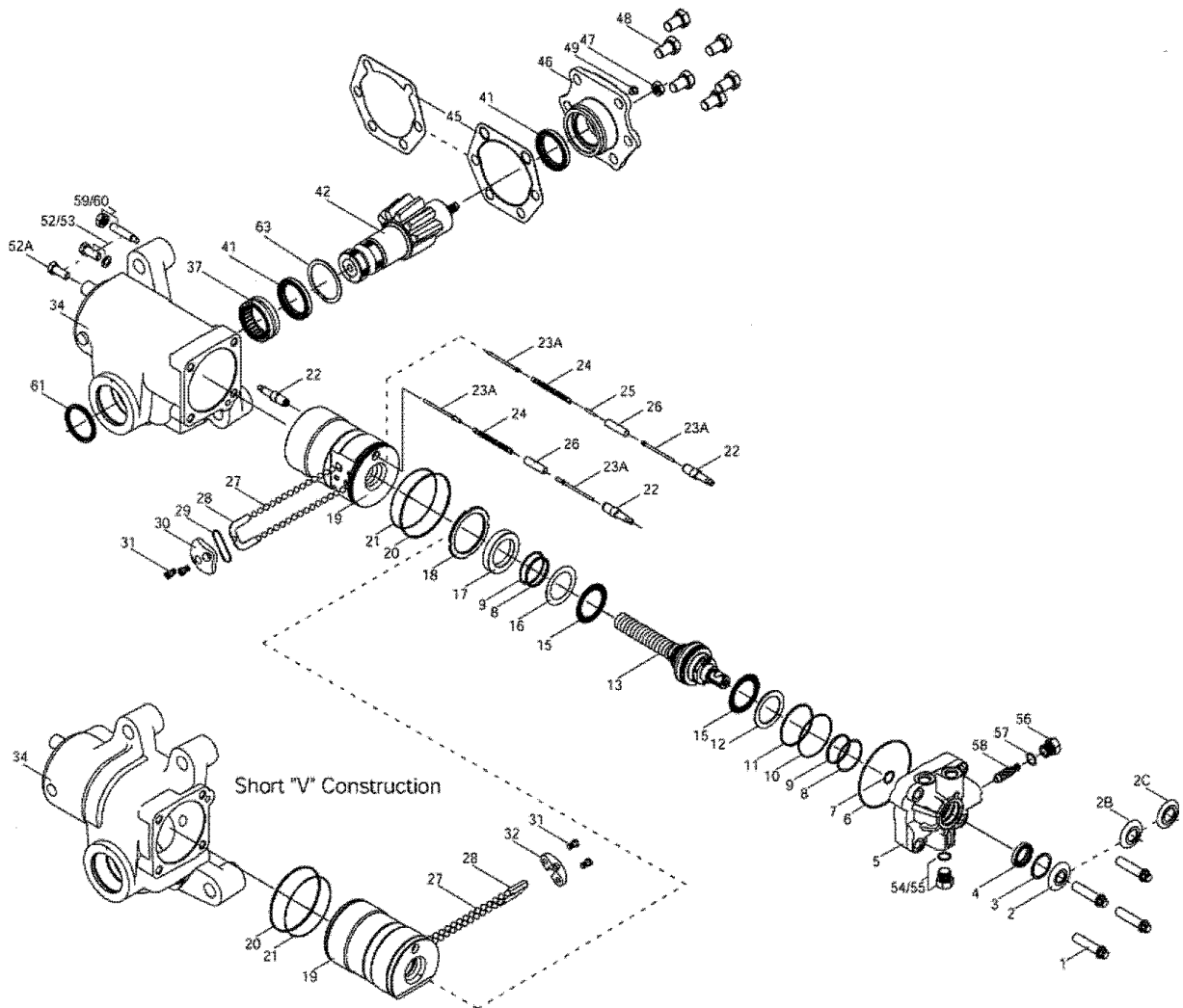


**Models: B4RE, H4RE, L4RE, M4RE, Q4RE, W4RE  
COLUMN  
INTERNAL COMPONENTS**

Key	PartNumber	Qty	Description	Comment
1	0053128		KIT,SPRING EXTENSION,STEERING COLUMN,	
2	0053129		KIT,LOCKING COLLAR,STEERING COLUMN, DA	
3	0053130		KIT,HORN BRUSH, DA-929	
4	0053131		KIT,TILT BOLT,STEERING COLUMN, DA-929	
5	0053132		KIT,TILT STOP,STEERING COLUMN, DA-929	
6	0053133		KNOB,TILT LEVER,STEERING COLUMN, DA-929	
7	0053134		KIT,TILT LEVER,STEERING COLUMN, DA-929	
8	0053135		KIT,ROD & PAWL,STEERING COLUMN, DA-929	
9	0007503		HARNESS,WRG,STEERING COLUMN,HB17,RCDA	
10	1399195		SWITCH,DIRECTIONAL,SELF CANCEL,E-003-009	
NI	0053137		KIT,GREASE,STEERING COLUMN, DA-929	

Models: L4RE  
GEAR  
TAS 65

Key	PartNumber	Qty	Description	Comment
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Models: L4RE  
GEAR  
TAS 65

Key	PartNumber	Qty	Description	Comment
1	2120996		BOLT,1/2-13,TORX HEAD,HFB64 STRG GEAR	
2			DIRT AND WATER SEAL 13/16 IN SERR.	
2B			DIRT AND WATER SEAL 7/8 IN SERR.	
2C			DIRT AND WATER SEAL 1 IN SERR.	
3			RETAINING RING	
4			SEAL	INPUT SHAFT, HIGH TEMPERATURE
5			VALVE HOUSING	
6			SEAL RING	VALVE HOUSING
7			SEAL RING	VALVE HOUSING
8			SEAL RING	
9			O-RING	HIGH TEMPERATURE
10			SEAL RING	
11		12	O-RING	VALVE HOUSING, HIGH TEMPERATURE
12	4292629		RACE,BALL BEARING 1447622	THICK
13			INPUT SHAFT VALVE, WORM ASSEMBLY	
15	4292637		BEARING,ROLLER THRUST 1447622	
16	4292645		WASHER,THRUST,THIN,1447622	THIN
17	4292652		ADJUSTER,BEARING 1447622	
18			ADJUSTER LOCKNUT	
19			RACK PISTON	
20			TEFLON SEAL RING	
21			O-RING	
22			POPET SEAT AND SELLVE ASSEMBLY	

**Models:** L4RE  
GEAR  
TAS 65


Key	PartNumber	Qty	Description	Comment
23	4292686		POPPET,1447622	OLD DESIGN
24	4292694		SPRING POPPET 1447622	
26	4292710		TUBE,PUSH 1447622	
27			BALLS	
28			BALL RETURN GUIDE HALVES	
29			SEAT, CAP	
30		31	BALL RETURN GUIDE CAP	
31			TORX SCREWS	2- CAP/STRAP
32			BALL RETURN GUIDE STRAP	
34			HOUSING	
35			GREASE FITTING	
37			ROLLER BEARING	
41	4292793		SEAL,OUTPUT 1447622	2-OUTPUT
42			SECTOR SHAFT	
43	2595023		SCREW,ADJUSTING	SECTOR SHAFT
44	2596633		RETAINER	ADJUSTING SCREW
45			GASKET	SIDE COVER
46		47	SIDE COVER ASSEMBLY	
47	4292835		NUT,JAM 1447622	
48			SPECIAL BOLTS	SIDE COVER
49			VENT PLUG	SIDE COVER
50	4292801		SCREW,BLEED MANUAL 1447622	INCLUDED IN STEERING GEAR 4758587
51			PLUG AUTO BLEED	INCLUDED IN STEERING GEAR 4758587

**Models:** L4RE  
GEAR  
TAS 65

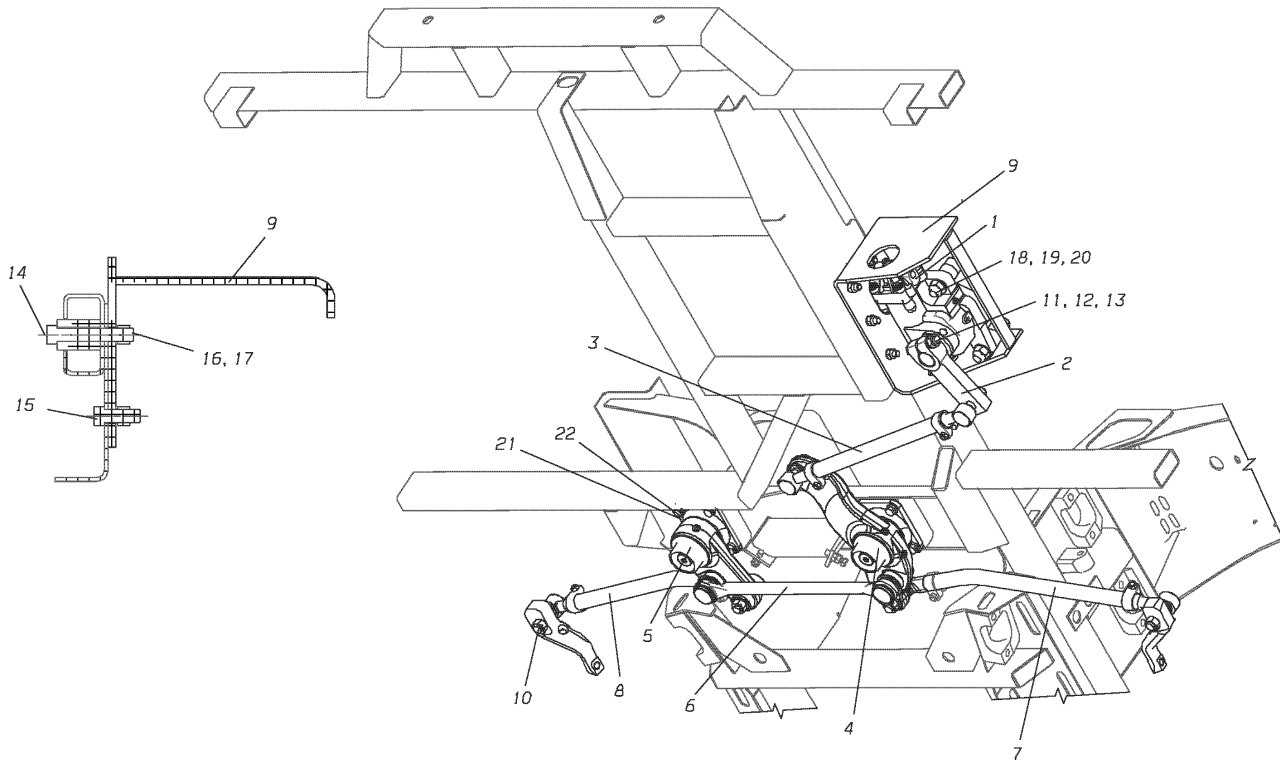
Key	PartNumber	Qty	Description	Comment
52			FIXED STOP SCREW	<i>POPPET, INCLUDED IN STEERING GEAR 4758587</i>
52			FIXED STOP SCREW	<i>POPPET-ALT, INCLUDED IN STEERING GEAR 4758587</i>
53			WASHER	<i>STOP SCREW, INCLUDED IN STEERING GEAR 4758587</i>
54			AUXILIARY PORT PLUG	<i>INCLUDED IN STEERING GEAR 4758587</i>
55			O-RING	<i>AUXILLARY PORT PLUG, INCLUDED IN STEERING GEAR 4758587</i>
56			RELIEF VALVE CAP	<i>INCLUDED IN STEERING GEAR 4758587</i>
57			O-RING	<i>RELIEF VALVE, INCLUDED IN STEERING GEAR 4758587</i>
58			RELIEF VALVE	<i>INCLUDED IN STEERING GEAR 4758587</i>
59			SERVICE POPPET ADJUSTING SCREW	<i>INCLUDED IN STEERING GEAR 4758587</i>
60			SERVICE SEALING JAM NUT	<i>INCLUDED IN STEERING GEAR 4758587</i>
61			DIRT & WATER SEAL	<i>TRUNNION, INCLUDED IN STEERING GEAR 4758587</i>
63	4292751		RING,RETAINING,1447622	<i>INCLUDED IN STEERING GEAR 4758587</i>
NI	4292181		KIT,REPAIR,SEAL & GASKET TAS65015 STG	<i>KIT CONTAINS THE FOLLOWING: KEY NUMBERS - 2, 3, 4, 6,7,8,9,10,11,18,20,21,28,29,31, 32,28, 29,41,45,49,55,57</i>

**Models: L4RE  
LINKAGE**

Key	PartNumber	Qty	Description	Comment
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DR. 04/22/02 BY TFM	47554B3	C	
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Models: **L4RE  
LINKAGE**

Key	PartNumber	Qty	Description	Comment
1	4760953		STEERING GEAR,TAS65	
2	4760954		STEERING LINK,PITMAN,7.5INCH	
3	4760955		STEERING LINK,DRAG	
4	4758924		RELAY LEVER & HOUSING ASSY LH	
5	4758925		RELAY LEVER & HOUSING ASSY RH	
6	4758923		TRACK ROD ASSY CTR	
7	4760956		STEERING LINK,TRACK CONTROL,LH,	
8	4760957		STEERING LINK,TRACK CONTROL,RH,	
9	4758873		MOUNTING BRACKET ASSY STG GEAR	
10	1420744	8	PIN,COTTER,5/32 DIA X 1 1/2 LONG	
11	0870873		CAPSCREW,HEX HD,3/4-10 X 4,GR 8,YEL ZN	
12	0933879		NUT,HEX HD,3/4-10,PRVLG TORQ,GR8,CAD	
13	0607036		WASHER,FLAT,13/16 X 1 3/8 X 7/64 ZP,HRD	
14	0014348	2	CAPSCREW,HEX HEAD,5/8-11X3.75 GR8,YEL	
15	1107879	3	CAPSCREW,HEX HD,5/8-11 X1 3/4,GR8,	
16	0939827	5	NUT,HEX HD,5/8-11,GR 8,LOCK,CADMIUM WAX	
17	1082213	5	WASHER,FLAT,41/64 X 61/64 X 1/16,YEL	
18	4759407	3	BOLT HEX HD 7/8-9UNC X 5LG GR8 YEL ZNDICH	
19	1886456	3	NUT,HEX HD,7/8-9,PRVLG TORQ,GR8,CADMIUM	
20	1011428	6	WASHER,FLAT,31/32 X 1 3/4 X 9/64,HDN,YEL	
21	4760722	8	CAPSCREW,HEX,M16-1.5,50LG,GR10.9,	
22	4760309	4	WIRE,LOCKING,S/S 16GAUGE	
NI	2001220	8	LOCKWASHER,SPLIT RING, 5/8 ,LHT,YEL ZN	