

Rubatex INSUL-TUBE® 180



Pipe Insulation Flexible Closed Cell Insulation

Made in America
Designed for the HVAC/R Industry



DESCRIPTION

INSUL-TUBE® 180 Pipe Insulation is an environmentally friendly, CFC-free, flexible elastomeric thermal insulation. It is black in color, marked in gold ink, identified as INSUL-TUBE® 180, and is available in unslit tubular form in wall thicknesses of 3/8", 1/2", 3/4", or 1" in sizes ranging from 3/8" I.D. to 8" IPS. **INSUL-TUBE® 180 key physical properties are approved through supervision by Factory Mutual Research Corporation.**

APPLICATIONS

INSUL-TUBE® 180 is used to retard heat gain and prevent condensation or frost formation on refrigerant lines, cold water plumbing, and chilled water systems. It also retards heat flow for hot water plumbing, liquid heating, dual temperature piping, and many solar systems. INSUL-TUBE® 180 is designed for the HVAC and Refrigeration industry.

INSUL-TUBE® 180 is recommended for applications ranging from -70°F to 220°F (-57°C to 104°C). The expanded closed cell structure makes INSUL-TUBE® 180 an efficient insulator and provides effective moisture vapor resistance.

INSUL-TUBE® 180 has a very tough skin which withstands tearing, rough handling, and severe environmental conditions, and yet is quite flexible for easy installation. **INSUL-TUBE® 180 has superior cold weather flexibility.**

INSTALLATION

With a factory-applied coating of talc on the smooth inner surface, INSUL-TUBE® 180 slides easily over pipe or tubing for quick installation. When applied to existing lines, tubing is slit lengthwise and snapped into place. (Slitting can be done on the job with a sharp knife or pre-slit INSUL-TUBE® 180 is available on request.) All seams and butt joints should be sealed with an RBX-approved contact adhesive, making sure both surfaces to be joined are coated with adhesive. Fittings are fabricated from miter-cut tubular sections and cover, flanges, etc., from INSUL-SHEET®.

OUTDOOR APPLICATIONS

INSUL-TUBE® 180 Pipe Insulation is made from a UV resistant elastomeric blend. For moderate UV exposure, no additional protective coating is needed. However, for severe UV exposure (rooftop applications) or where optimum performance is required, RBX 374 UV protective coating or approved jacketing should be used. For best appearance, two coats are recommended. *For more detailed information refer to the Application Guide.*

UNDERGROUND

For buried lines above the water table, use a clean fill such as sand (3"-5" layer) to protect INSUL-TUBE® 180 before backfilling. It is recommended that materials to be buried are properly sealed at all seams and butt joints with an RBX-approved contact adhesive. For optimum performance, the lines should be encased in a conduit to protect them from problems associated with ground water.

RESISTANCE TO MOISTURE VAPOR FLOW

The closed-cell structure and unique formulation of INSUL-TUBE® 180 effectively retards the flow of moisture vapor, and is considered a low transmittance vapor retarder. For most applications, INSUL-TUBE® 180 needs no additional protection.

Additional vapor barrier protection may be necessary for INSUL-TUBE® 180 when installed on low temperature surfaces that are exposed to continuous high humidity.

FLAME AND SMOKE RATING

INSUL-TUBE® 180 Pipe Insulation in wall thicknesses of 1" (25 mm) and below has a **flame spread rating of 25 or less and a smoke development rating of 50 or less** as tested by ASTM E 84 Method of Testing entitled: "Surface Burning Characteristics of Building Materials."

Numerical flammability ratings alone may not define the performance of products under actual fire conditions. They are provided only for us in the selection of products to meet limits specified, when compared to a known standard.

SPECIFICATION COMPLIANCE

ASTM C 534 Type 1 (Tubing)

ASTM D 1056-00-2C1

ASTM C 1534-02

New York City MEA 186-86-M Vol. IV

USDA Requirements

UL 94-5V Flammability Classification

(Recognition No. E147665)

ASTM E 84 1" 25/50-tested

according to UL 723 and NFPA 255

Complies with requirements of

CAN/ULC S102-M88

NFPA No. 101 Class A Rating

Meets requirements of NFPA 90A

Sect. 2.3.3 for Supplementary

Materials for Air Distribution Systems

Meets requirements of ASTM C-411

(Test Method for Hot Surface Performance of High Temperature Thermal Insulation)

Meets requirements of UL 181

sections 11.0 and 16.0

(Mold Growth/Air Erosion)

MIL-P-15280, For T (Tubing)

INSUL-TUBE® 180 Pipe Insulation

PRODUCT DATA

Physical Properties		INSUL-TUBE® 180 Insulation		Test Methods
Thermal Conductivity (K)	90° F (32° C) Mean Temp	.270 (.039)		ASTM C 177
BTU -in/hr - Ft ² - °F (W/mK)	75° F (24° C) Mean Temp	.265 (.038)		ASTM C 177
	50° F (10° C) Mean Temp	.260 (.037)		ASTM C 177
Operating Temperature Range	Upper	220° F (104° C)		
Flexible to -40° F (-40° C)	Lower	-70° F (-57° C)		
Water Vapor Permeability Dry Cup. Perm-In		.10		ASTM E 96
Water Absorption % weight gain		5%		ASTM D 1056
Ozone Resistance		Pass		ASTM D 1171
Chemical/ Solvent Resistance		Good		
Mildew Resistance/Air Erosion		Pass		UL 181
UV Weather Resistance		Pass		QUV Chamber Test

Thickness Recommendations* - To Control Condensation

Pipe Size	Line Temp		Line Temp		Line Temp		Line Temp	
	50°F	10°C	35°F	2°C	0°F	-18°C	-20°F	-29°C
Normal Conditions (Max 85°F, 29°C - 70% R.H.)								
3/8" I.D. thru 1-3/8" I.D.	3/8"	10 mm	1/2"	13 mm	3/4"	19 mm	1"	25 mm
Over 1-3/8" thru 3" IPS	3/8"	10 mm	1/2"	13 mm	1"	25 mm	1"	25 mm
Over 3" IPS thru 4" IPS**	1/2"	13 mm	1/2"	13 mm	1"	25 mm	1-1/4"	32 mm
Over 4" IPS	1/2"	13 mm	3/4"	19 mm	1"	25 mm	1-1/4"	32 mm
Mild Conditions (Max 80°F, 26°C - 50% R.H.)								
3/8" I.D. thru 2-1/8" I.D.	3/8"	10 mm	3/8"	10 mm	1/2"	13 mm	1/2"	13 mm
Over 2-1/8" thru 3" IPS	3/8"	10 mm	3/8"	10 mm	1/2"	13 mm	3/4"	19 mm
Over 3" IPS thru 4" IPS**	1/2"	13 mm	1/2"	13 mm	3/4"	19 mm	3/4"	19 mm
Over 4" IPS	1/2"	13 mm	1/2"	13 mm	3/4"	19 mm	3/4"	19 mm
Severe Conditions (Max 90°F, 32°C - 80% RH)								
3/8" I.D. thru 1-1/8" I.D.	3/4"	19 mm	3/4"	19 mm	1-1/4"	32 mm	1-1/4"	32 mm
Over 1-1/8" I.D. thru 4" IPS	3/4"	19 mm	1"	25 mm	1-1/2"	38 mm	1-1/2"	38 mm
Over 4" IPS	3/4"	19 mm	1-1/4"	32 mm	1-3/4"	44 mm	2"	50 mm

*INSUL-TUBE® 180 in thickness noted within the specified temperature ranges will prevent condensation on indoor piping under design conditions defined below.

Thickness recommendations above 1" can be sleeved to achieve thickness desired.

Normal: Maximum severity of indoor conditions seldom exceed 85°F (29°C) and 70% R.H. in United States.

Mild: Typical conditions are most air-conditioned spaces and arid climates.

Severe: Generally found in areas where excessive moisture is introduced or in poorly ventilated areas where the temperature may be depressed below the ambient.

Under conditions of high humidity, additional thickness of insulation may be required.

**Available: Nom. 1/2" or Nom. 3/4" thickness only.

INSUL-TUBE® 180 "R" Values per square foot

Pipe O.D. or Nominal Insulation I.D.		R Value 3/8" (10 mm) Wall	R Value 1/2" (13 mm) Wall	R Value 3/4" (19 mm) Wall	R Value 1" (25 mm) Wall
3/8"	10 mm	2.5	3.0	5.1	—
1/2"	13 mm	2.4	3.1	5.1	—
5/8"	16 mm	2.4	3.1	5.2	6.7
3/4"	19 mm	2.3	3.1	5.1	6.5
7/8"	22 mm	2.2	3.1	5.1	6.5
1-1/8"	29 mm	2.1	3.1	5.3	6.8
1-3/8"	35 mm	1.6	3.1	5.1	6.7
1-5/8"	41 mm	2.2	3.1	4.9	6.4
1-1/2" IPS	48 mm	2.3	2.9	4.7	6.9
2-1/8"	54 mm	2.2	3.0	4.7	6.3
2" IPS	60 mm	2.2	3.0	4.6	6.2
2-1/2" IPS	64 mm	2.2	3.0	4.5	6.0
2-5/8"	67 mm	2.2	3.0	4.5	6.0
3-1/8"	79 mm	2.2	2.9	4.4	5.9
3" IPS	89 mm	2.2	2.9	4.4	5.8
3-5/8"	92 mm	2.1	2.9	4.4	5.8
3-1/2" IPS	102 mm	2.1	2.9	4.3	5.7
4-1/8"	105 mm	2.1	2.9	4.3	5.7
4" IPS	114 mm	—	4.3	5.8	7.2
5" IPS	140 mm	—	4.4	5.9	7.2
6" IPS	168 mm	—	4.6	6.1	7.4
8" IPS	219 mm	—	4.1	5.4	—

Note: "R" factors were calculated using a K factor of .264 (75°F, 24°C mean temp.) and nominal wall thickness is each case. Lower operating temperatures will result in improved R values. Contact RBX Industries, Inc. for specific recommendations.



RBX Industries, Inc., 5221 ValleyPark Drive, Roanoke, VA 24019-3074
phone 800-765-6475 fax 800-656-9465

©February 2003 RBX Industries, Inc. INSUL-TUBE 180, Rubatex and RBX Industries are registered trademarks of RBX Industries, Inc.

Nomaco is a registered trademark of Nomaco Inc. and NOMACO K-FLEX is a trademark of NOMACO K-FLEX.

INS-0001-PS-0203