

DRIVE LINE GROUP (ALL 114" WHEELBASE)

KEY NO.	PART NO.	PART NAME	APPLICATION	QTY.
NI		Flange Yoke, Spicer #3-2-479	348 w/3152, 348A 409 w/5652B, 409A 391A 401 w/269V, 401A	1
1		Journal and bearing kit, Mechanics #114-6102	391	1
1		Journal and bearing kit, Spicer #5-188X	All	as req
2	*19152-35 9/32	Shaft assy., front propeller, A=32 13/32	348 w/3152	1
2	*19152-29 13/32	Shaft assy., front propeller, A=26 17/32	348A, 409A	1
2	*19152-32 5/32	Shaft assy., front propeller, A=29 9/32	409 w/5652B	1
2	*27077-29 37/64	Shaft assy., front propeller, A=26 45/64	391 w/5652	1
2	*19152-26 21/64	Shaft assy., front propeller, A=23 29/64	391A	1
2	*19152-32 3/8	Shaft assy., front propeller, A=29 1/2	401 w/269V	1
2	*19152-29 9/32	Shaft assy., front propeller, A=23 13/32	401A	1
3		"U" bolt end yoke, Spicer #3-4-3091	All	as req
4		Flat washer, 13/16 I.D. x 1 3/4 O.D. x 5/32 thickness, Spicer #230129	All	as req
5		Lock washer, 25/32 I.D. x .188 thickness Spicer #500357-17 I.D.	All	as req
6		Cap screw, 3/4 - 16 NF x 1 1/2" long Spicer #500415-9	All	as req
7		Zerk - sleeve, Spicer #500168-2	All	1
8		Sleeve yoke, Spicer #3-3-1601X	All	1
9		Cork washer, Spicer #3-16-103	All	1
10		Steel washer, Spicer #3-15-63	All	1
11		Dust cap, Spicer #3-14-59	All	1
12	**19157-69 3/4	Shaft assy., slip type propeller, A=66 1/2	H-140 Axle, Single Speed	1
12	**19157-62 21/32	Shaft assy., slip type propeller, A=59 13/32	H-340 Axle, 2 sp.	1
NI		Axle end yoke, Spicer #3-4-3141	All	1
NI		"U" bolt assy., Spicer #3-94-28 X	All	as req

*Shaft assembly part number include item numbers 2, 3, 4, 5, and 6; when ordering specify if separate items are to be deleted.

**Shaft assembly part numbers include item numbers 7, 8, 9, 10, 11, and 12. When ordering specify if separate items are to be deleted.

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KEY NO.	PART NO.	PART NAME	APPLICATION	QTY.
NI		Flange Yoke, Spicer #3-2-479	348 w/3152, 348A 409 w/5652B, 409A 391A 401 w/269V, 401A 331 w/265V	1
NI		Flange Yoke, Spicer #4-2-669	478 w/307V, 478A JN-130 w/3152, C-160 w/5652B, C-180 w/5852	1
1		Journal and bearing kit, Mechanics #114-6102	391	1
1		Journal and bearing kit, Spicer #5-188X	348, 348A, 409 409A, 391, 391A 401, 401A, 331	as req
1		Journal and bearing kit, Spicer #5-155X	478, 478A, JN-130 C-160, C-180	as req
2	*19152-71 47/64	Shaft Assy., front propeller, A=68 55/64	348 w/3152	1
2	*19152-65 55/64	Shaft Assy., front propeller, A=62 63/64	348A, 409A	
2	*19152-68 39/64	Shaft Assy., front propeller, A=65 47/64	409 w/5652B	
2	*27077-66 1/32	Shaft Assy., front propeller, A=63 5/32	391 w/5652	1
2	*19152-62 25/32	Shaft Assy., front propeller, A=59 29/32	391A	1
2	*19152-68 53/64	Shaft Assy., front propeller, A=65 61/64	401 w/269V	1
2	*19152-62 47/64	Shaft Assy., front propeller, A=59 55/64	401A	1
2	*19188-66 11/32	Shaft Assy., front propeller, A=63 23/32	478 w/307V	1
2	*19188-	Shaft Assy., front propeller, A=	478A	1
2	*19152-64 19/64	Shaft Assy., front propeller, A=61 27/64	331 w/265V	1
2	*19188-57 49/64	Shaft Assy., front propeller, A=55 9/64	JN-130 w/3152	1
2	*19188-56 9/64	Shaft Assy., front propeller, A=53 33/64	C-160 w/5652B C-180 w/5852	1
2	*19152-30	Shaft Assy., No. 2 propeller, A=27 1/8	179, 224, and 239 W.B. w/348, 348A 409, 409A, 391 391A, 401, 401A 331	1
2	*19188-30	Shaft Assy., No. 2 propeller, A=27 3/8	179, 224, 239 and 250 W.B. w/478, 478A JN-130, C-160, C-180	1
2	*19152-45	Shaft Assy., No. 2 propeller, A=42 1/8	194 W.B. w/348, 348A, 409 409A, 391, 391A 401, 401A, 331	1
2	*19188-45	Shaft Assy., No. 2 propeller, A=42 3/8	194 W.B. w/478, 478A, JN-130 C-160, C-180	1
2	*19152-60	Shaft Assy., No. 2 propeller, A=57 1/8	209 W.B. w/348, 348A, 409 409A, 391, 391A 401, 401A, 331	1

DRIVE LINE GROUP (ALL EXCEPT 114" WHEELBASE)

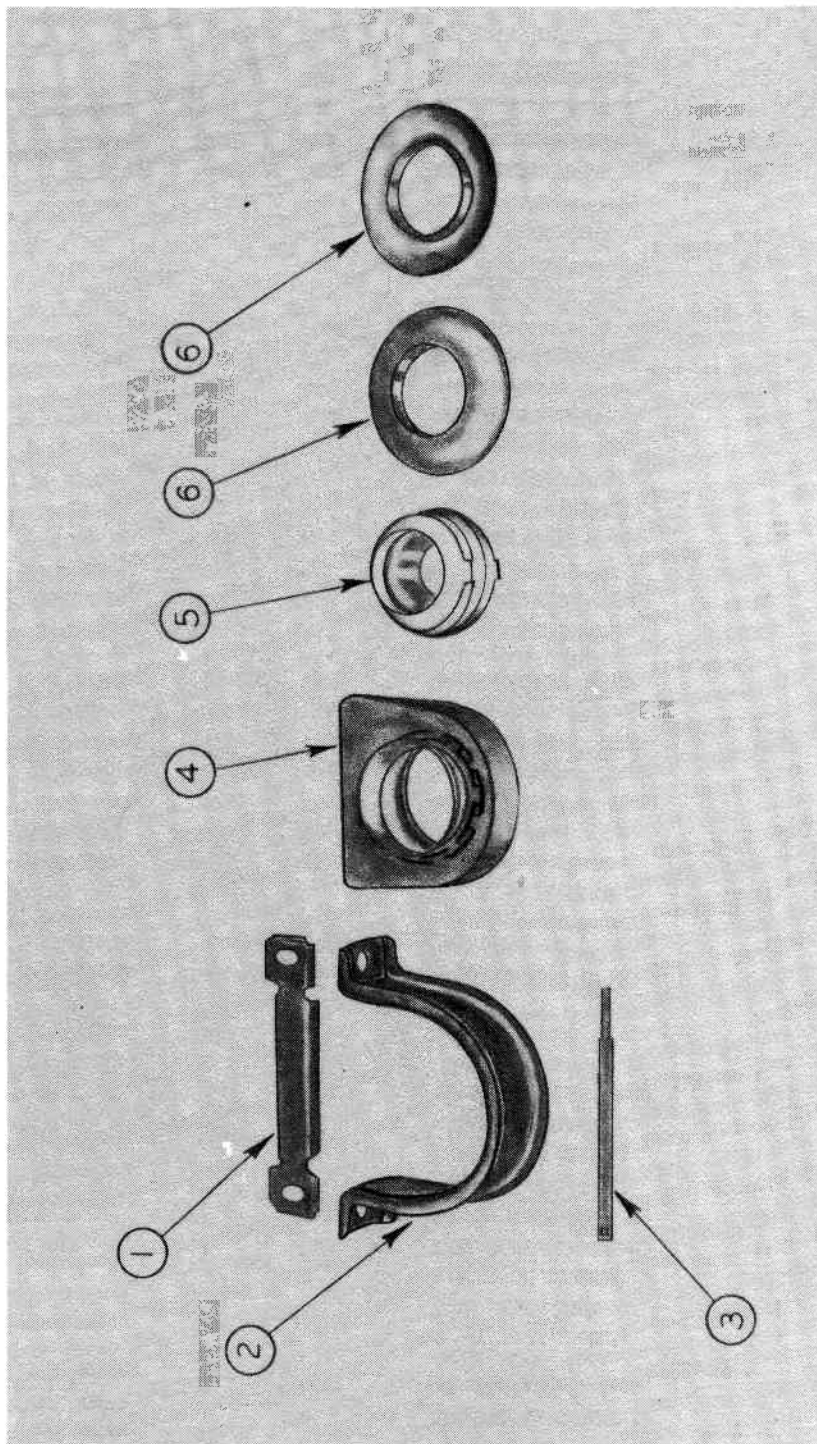
KEY	PART NO.	PART NAME	APPLICATION	QTY.
2	*19188-60	Shaft Assy., No. 2 Propeller, A=57 3/8	209 and 235 W.B. W/478,478A,JN-130 C-160, C-180	1
2	*19152-45	Shaft Assy., No. 3 Propeller, A=42 1/8	224 W.B. W/348, 348A,409,409A,391 391A,401,401A	1
2	*19188-45	Shaft Assy., No. 3 Propeller, A=42 3/8	224" and 250" W.B. W/478,478A,C-180	1
2	*19152-60	Shaft Assy., No. 3 Propeller, A=57 1/8	239 W.B. W/348, 348A,409,409A, 391,391A,401,401A	1
2	*19188-60	Shaft Assy., No. 3 Propeller, A=57 3/8	239 W.B. W/478, 478A,C-180	1
3		"U" Bolt End Yoke, Spicer #3-4-3091	348, 348A,409 409A,391,391A, 401,401A,331	As req.
3		"U" Bolt End Yoke, Spicer #4-4-2051	478, 478A,JN-130 C-160,C-180	As req.
4		Flat Washer, 13/16 I.D. x 1 3/4 O.D. x 5/32 Thickness, Spicer #230129	All	As req.
5		Lock Washer, 25/32 K.D. x .188 Thickness, Spicer #500357-17	All	
6		Cap Screw, 3/4-16NF x 1 1/2" long, Spicer #500415-9	All	As req.
7		Zerk-Sleeve, Spicer #500168-2	All	1
8		Sleeve Yoke, Spicer #3-3-1601X	348,348A,409,409A 391,391A,401,401A, 331	1
8		Sleeve Yoke, Spicer #4-3-1241X	478, 478A,JN-130 C-160,C-180	1
9		Cork Washer, Spicer #3-16-103	348,348A,409,409A 391,391A,401,401A 331	1
9		Cork Washer, Spicer #4-16-143	478,478A,JN-130, C-160,C-180	
10		Steel Washer, Spicer #3-15-63	348,348A,409,409A 391,391A,401,401A 331	1
10		Steel Washer, Spicer #4-15-13	478,478A,JN-130, C-160,C-180	
11		Dust Cap, Spicer #3-14-59	348,348A,409, 409A,391,391A 401,401A,331	1
11		Dust Cap, Spicer #4-14-69	478,478A,JN-130 C-160,C-180	1
12	**19157-68 19/64	Shaft Assy., Slip Type Propeller, A=65 3/64	- H-140 Axle Single Speed W/348,348A, 409,409A,391,391A 401,401A,331	1

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KEY NO.	PART NO.	PART NAME	APPLICATION	QTY.
12	**19189-68 53/64	Shaft Assy., slip type propeller, A=65	33/64 H-140 Axle, single speed W/478, 478A, JN-130, C-160	1
12	**19157-61 13/64	Shaft Assy., Slip Type Propeller, A=57	61/64 H-340 Axle, two speed W/348, 348A, 409, 409A, 391, 391A, 401, 401A, 331	1
12	**19157-67 61/64	Shaft Assy., Slip Type Propeller, A=64	45/64 L-148 Axle, single speed W/348, 348A, 409, 409A, 391, 391A, 401, 401A, 331	1
12	**19189-68 13/64	Shaft Assy., Slip Type Propeller, A=64	57/64 L-148 Axle, Single speed W/478, 478A, JN-130, C-160, C-180	1
12	**19157-59 37/64	Shaft Assy., Slip Type Propeller, A=56	21/64 L-345 Axle, two speed W/348, 348A, 409, 409A, 391, 391A, 401, 401A, 331	1
12	**19189-59 53/64	Shaft Assy., Slip Type Propeller, A=56	33/64 L-345 Axle, two speed W/478, 478A, JN-130, C-160, C-180	1
12	**19189-69 1/2	Shaft Assy., Slip Type Propeller, A=66	3/16 L-148 Axle, single speed W/235 and 250 W.B. W/478, 478A	1
12	**19189-61 1/8	Shaft Assy., Slip Type Propeller, A=57	13/16 L-345 Axle, two speed W/235 and 250 W.B. W/478, 478A	1
NI		Axle End Yoke, Spicer #3-4-3141	H-140 and H-340 Axles W/348, 348A, 409, 409A, 391, 391A, 401, 401A, 331	1
NI		Axle End Yoke, Spicer #4-4-1921	H-140 and H-340 Axles W/478, 478A, JN-130, C-160	1
NI		Axle End Yoke, Spicer #3-4-3151	L-148 and L-345 Axles W/348, 348A, 409, 409A, 391, 391A, 401, 401A, 331	1
NI		Axle End Yoke, Spicer #4-4-1931	L-148 and L-345 axles W/478, 478A, JN-130, C-160, C-180	1
NI		"U" Bolt Assy., Spicer 3-94-28X	All	As Rec

*Shaft Assembly part numbers include item numbers 2, 3, 4, 5, and 6. When ordering specify if separate items are to be deleted.

**Shaft Assembly part numbers include item numbers 7, 8, 9, 10, 11, and 12. When ordering specify if separate items are to be deleted.

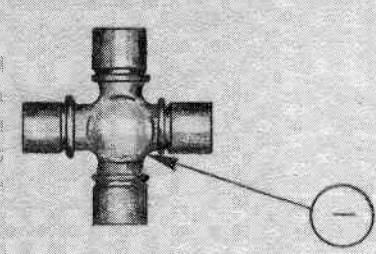
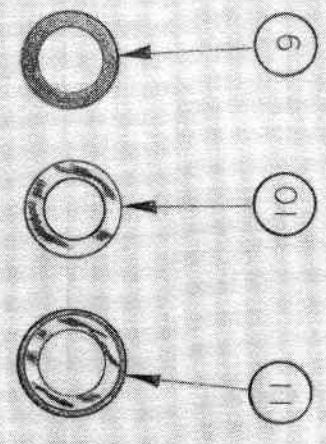
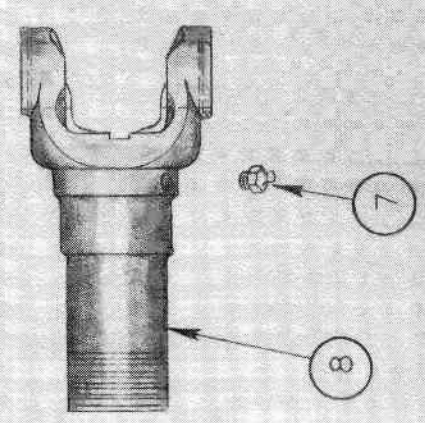
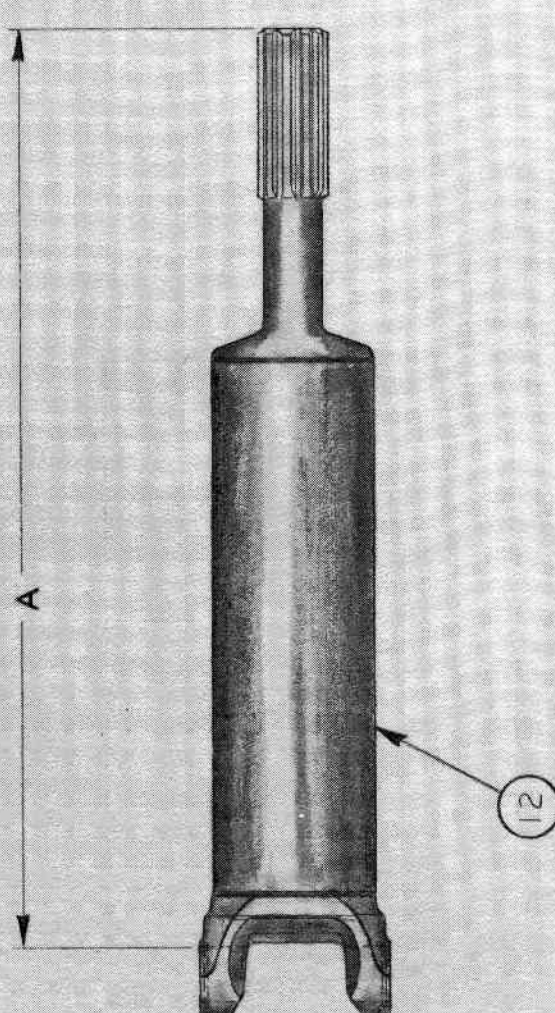


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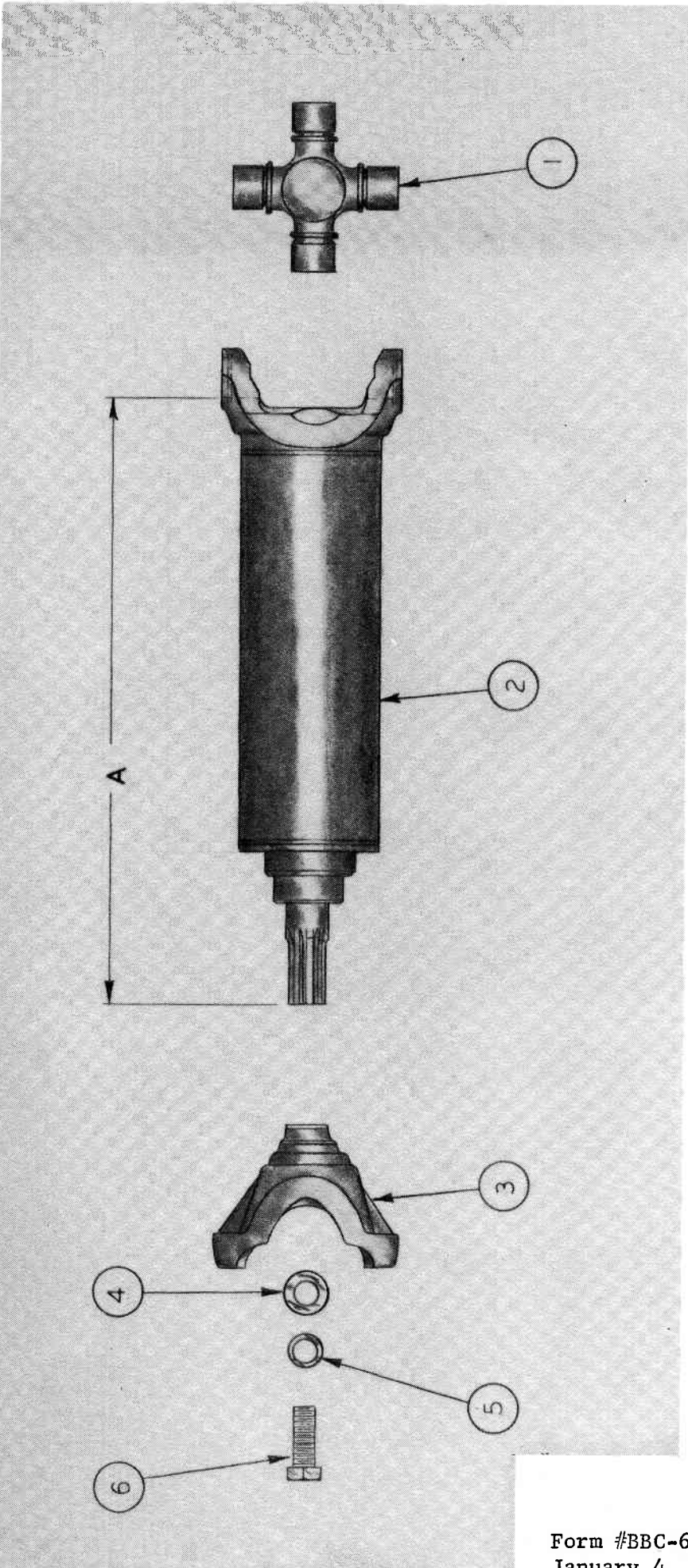
MIDSHIP BEARING GROUP

<u>KEY NO.</u>	<u>PART NAME</u>	<u>APPLICATION</u>	<u>QTY</u>
1	Top Cushion Retainer, Spicer #3-95-69	A11	1
2	Bracket, Spicer #230127	A11	1
3	Bottom Cushion Retainer, Spicer #3-95-99	A11	1
4	Rubber Cushion, Spicer #230126-1	A11	1
5	Bearing, Retainer and Shield Assembly Spicer #210085-1X	A11	1
6	Slinger, Spicer #230124	A11	2
NI	Complete Bearing Assembly, Spicer #210083-1X	A11	1

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Form #BBC-65-V-3
January 4, 1965



Section V

Drive Shafts and Midship Bearings

Drive shafts and midship bearing parts applicable to your chassis are broken down into their component parts for your convenience in ordering. When parts are available from more than one automotive manufacturer, both part numbers and manufacturers are given.

ALWAYS GIVE PART NUMBER FOR EACH PART AND COMPLETE DESCRIPTION AND MANUFACTURER WHEN ORDERING PARTS.